



### 2-Flute, Corner Rounding, Double End

Radius Size	Tip ø	OAL	Shank ø	Uncoated Part #	AlTiN Coated Part #
.0050	.040	2	1/8	<a href="#">RCR681500</a>	<a href="#">RCR681500A</a>
.0079 (.2MM)	.040	2	1/8	<a href="#">RCR681505</a>	<a href="#">RCR681505A</a>
.0100	.040	2	1/8	<a href="#">RCR681510</a>	<a href="#">RCR681510A</a>
.0118 (.3MM)	.040	2	1/8	<a href="#">RCR681515</a>	<a href="#">RCR681515A</a>
.0150	.040	2	1/8	<a href="#">RCR681520</a>	<a href="#">RCR681520A</a>
.0157 (.4MM)	.040	2	1/8	<a href="#">RCR681525</a>	<a href="#">RCR681525A</a>
.0197 (.5MM)	.040	2	1/8	<a href="#">RCR681530</a>	<a href="#">RCR681530A</a>
.0200	.040	2	1/8	<a href="#">RCR681535</a>	<a href="#">RCR681535A</a>
.0236 (.6MM)	.040	2	1/8	<a href="#">RCR681540</a>	<a href="#">RCR681540A</a>
.0250	.040	2	1/8	<a href="#">RCR681545</a>	<a href="#">RCR681545A</a>
.0276 (.7MM)	.040	2	1/8	<a href="#">RCR681550</a>	<a href="#">RCR681550A</a>
.0300	.040	2	1/8	<a href="#">RCR681555</a>	<a href="#">RCR681555A</a>
.0312 (1/32)	.040	2	1/8	<a href="#">RCR681560</a>	<a href="#">RCR681560A</a>
.0315 (.8MM)	.040	2	1/8	<a href="#">RCR681565</a>	<a href="#">RCR681565A</a>
.0354 (.9MM)	.040	2	1/8	<a href="#">RCR681570</a>	<a href="#">RCR681570A</a>
.0394 (1MM)	.040	2	1/8	<a href="#">RCR681575</a>	<a href="#">RCR681575A</a>
.0469 (3/64)	.040	2	3/16	<a href="#">RCR681580</a>	<a href="#">RCR681580A</a>
.0500	.040	2	3/16	<a href="#">RCR681585</a>	<a href="#">RCR681585A</a>
.0591 (1.5MM)	.040	2	3/16	<a href="#">RCR681590</a>	<a href="#">RCR681590A</a>
.0600	.040	2	3/16	<a href="#">RCR681595</a>	<a href="#">RCR681595A</a>
.0625 (1/16)	.040	2	3/16	<a href="#">RCR681600</a>	<a href="#">RCR681600A</a>
.0781 (5/64)	.040	2.5	1/4	<a href="#">RCR681605</a>	<a href="#">RCR681605A</a>
.0787 (2MM)	.040	2.5	1/4	<a href="#">RCR681610</a>	<a href="#">RCR681610A</a>
.0938 (3/32)	.040	2.5	1/4	<a href="#">RCR681615</a>	<a href="#">RCR681615A</a>
.0984 (2.5MM)	.040	2.5	1/4	<a href="#">RCR681620</a>	<a href="#">RCR681620A</a>
.1094 (7/64)	.055	2.5	5/16	<a href="#">RCR681625</a>	<a href="#">RCR681625A</a>
.1181 (3MM)	.055	2.5	5/16	<a href="#">RCR681630</a>	<a href="#">RCR681630A</a>
.1250 (1/8)	.055	2.5	5/16	<a href="#">RCR681635</a>	<a href="#">RCR681635A</a>
.1378 (3.5MM)	.055	2.5	3/8	<a href="#">RCR681640</a>	<a href="#">RCR681640A</a>
.1406 (9/64)	.055	2.5	3/8	<a href="#">RCR681645</a>	<a href="#">RCR681645A</a>
.1562 (5/32)	.055	2.5	3/8	<a href="#">RCR681650</a>	<a href="#">RCR681650A</a>
.1575 (4MM)	.055	2.5	3/8	<a href="#">RCR681655</a>	<a href="#">RCR681655A</a>
.1719 (11/64)	.055	3	1/2	<a href="#">RCR681660</a>	<a href="#">RCR681660A</a>
.1772 (4.5MM)	.055	3	1/2	<a href="#">RCR681665</a>	<a href="#">RCR681665A</a>
.1875 (3/16)	.055	3	1/2	<a href="#">RCR681670</a>	<a href="#">RCR681670A</a>
.1969 (5MM)	.055	3	1/2	<a href="#">RCR681675</a>	<a href="#">RCR681675A</a>
.2031 (13/64)	.055	3	1/2	<a href="#">RCR681680</a>	<a href="#">RCR681680A</a>
.2165 (5.5MM)	.055	3	1/2	<a href="#">RCR681685</a>	<a href="#">RCR681685A</a>
.2188 (7/32)	.055	3	1/2	<a href="#">RCR681690</a>	<a href="#">RCR681690A</a>
.2344 (15/64)	.105	3.5	5/8	<a href="#">RCR681695</a>	<a href="#">RCR681695A</a>
.2362 (6MM)	.105	3.5	5/8	<a href="#">RCR681700</a>	<a href="#">RCR681700A</a>
.2500 (1/4)	.105	3.5	5/8	<a href="#">RCR681705</a>	<a href="#">RCR681705A</a>

Tolerances	Diameter	Shank	Radius
All Sizes	+0.000, -0.003	+0.000, -0.0005	+0.000, -0.002



Speeds & Feeds page 219.